

What the invention claimed is:

1. A. handle structure and LCD arrangement of a DVD
player comprising a LCD case, a handle structure, and a mold
formed of a female die and a male die and adapted to mold said
5 handle structure on said LCD case, said handle structure
comprising a transversely extended top grip, and a hand hole
defined below said top grip, said top grip protruding
perpendicularly from said LCD case to a distance, said female die
comprising a cavity adapted to mold said top grip, said male die
10 comprising a protruding portion insertable into said cavity and
adapted to mold said hand hole.

2 The handle structure and LCD arrangement of a DVD
player as claimed in claim 1, wherein said LCD case is comprised
of a front shell and a back shell.

15 3. The handle structure and LCD arrangement of a DVD
player as claimed in claim 1, wherein said handle structure further
comprises a bottom support disposed at a bottom side of said hand
hole.

4. The handle structure and LCD arrangement of a DVD
20 player as claimed in claim 1, wherein said top grip has an outer side
terminating in a downwardly extended flange.

5. The handle structure and LCD arrangement of a DVD
player as claimed in claim 3, wherein the protruding portion of said

male die is inserted into a lower side of the cavity of said female die, thereby defining the cavity into a transversely extended top molding space and a vertically extended side molding space adapted to mold said top grip and said downwardly extended
5 flange.

6. The handle structure and LCD arrangement of a DVD player as claimed in claim 1, wherein said female die and said male die further define therein, when closed, a longitudinal molding space and an angled molding space adapted to mold said support.

10